

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/29/2021

Reviewed on 11/29/2021

1 Identification

- **Product identifier**
- **Trade name:**
- **Article number:** 2312
- **Application of the substance / the mixture** Water treatment
- **Uses advised against**
 - Processes involving extreme heat use advised against.
 - Any use involving aerosol formation or vapour or dust release in excess of the assigned workplace exposure limits where workers are exposed without suitable respiratory protective equipment (RPE).
 - Any use carrying a risk of direct contact with eyes/skin where workers are exposed without adequate personal protective equipment (PPE).
 - Processes where workers who may be pregnant or breastfeeding could potentially come into direct contact with the undiluted product.
 - The product is intended exclusively for industrial and professional use.
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**

- **Information department:** Product safety department.
- **Emergency telephone number:**

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Repr. 2 H361 Suspected of damaging fertility or the unborn child.



GHS05 Corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

Acute Tox. 4 H332 Harmful if inhaled.

STOT SE 3 H335 May cause respiratory irritation.

- **Label elements**
- **GHS label elements**
 - The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms** GHS05, GHS07, GHS08
- **Signal word** Danger
- **Hazard-determining components of labeling:**
 - N,N-diethylhydroxylamine
 - morpholine
 - Cyclohexylamine

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- **Hazard statements**

Harmful if swallowed or if inhaled.
 Causes severe skin burns and eye damage.
 Suspected of damaging fertility or the unborn child.
 May cause respiratory irritation.

- **Precautionary statements**

Do not handle until all safety precautions have been read and understood.
 Do not breathe dust.
 Do not eat, drink or smoke when using this product.
 Wear protective gloves/protective clothing/eye protection/face protection.
 If on skin: Wash with plenty of water.
 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
 Continue rinsing.

- **Classification system:**

- **NFPA ratings (scale 0 - 4)**



Health = 3
 Fire = 1
 Reactivity = 0

- **HMIS-ratings (scale 0 - 4)**



Health = 3
 Fire = 1
 Reactivity = 0

- **Other hazards**

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**

532-32-1	Benzoic acid, sodium salt	>50-≤100%
3710-84-7	N,N-diethylhydroxylamine	>10-≤25%
110-91-8	morpholine	>10-≤25%
108-91-8	Cyclohexylamine	>10-≤25%

4 First-aid measures

- **Description of first aid measures**

- **General information:**

Immediately remove any clothing soiled by the product.
 Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

- **After inhalation:**

DO NOT DELAY!
 Supply fresh air; consult doctor in case of complaints.

- **After skin contact:**

DO NOT DELAY!
 Immediately rinse with water.
 If skin irritation continues, consult a doctor.

- **After eye contact:**

DO NOT DELAY!
 Check for and remove any contact lenses.

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Rinse opened eye for several minutes under running water. Then consult a doctor.

- **After swallowing:**

DO NOT DELAY!

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; immediately call for medical help.

If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

- **Information for doctor:** Treat symptomatically and supportively.

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

- **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**

- **Suitable extinguishing agents:**

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- **Special hazards arising from the substance or mixture**

During heating or in case of fire poisonous gases are produced.

- **Advice for firefighters**

- **Protective equipment:**

Do not inhale explosion gases or combustion gases.

Wear self-contained respiratory protective device.

Wear fully protective suit.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**

Avoid formation of dust.

Ensure adequate ventilation

Wear protective equipment. Keep unprotected persons away.

- **Environmental precautions:**

Do not allow to penetrate the ground/soil.

Do not allow product to reach sewage system or any water course in the undiluted form.

- **Methods and material for containment and cleaning up:**

Pick up mechanically.

Send for recovery or disposal in suitable receptacles.

Ensure adequate ventilation.

- **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

- **Protective Action Criteria for Chemicals**

- **PAC-1:**

532-32-1	Benzoic acid, sodium salt	61 mg/m ³
108-91-8	Cyclohexylamine	1.8 ppm
110-91-8	morpholine	30 ppm

- **PAC-2:**

532-32-1	Benzoic acid, sodium salt	680 mg/m ³
108-91-8	Cyclohexylamine	8.6 ppm
110-91-8	morpholine	1,300 ppm

- **PAC-3:**

532-32-1	Benzoic acid, sodium salt	810 mg/m ³
108-91-8	Cyclohexylamine	30 ppm

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110-91-8 morpholine

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8000** ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Avoid direct contact (skin/eye contact, ingestion and/or inhalation of fume/mist/dust) with the product in the undiluted form.
Safety showers and eye wash facilities should be available at the work area.
Prevent formation of dust.
Ensure good ventilation/exhaustion at the workplace.
- **Information about protection against explosions and fires:** Keep respiratory protective device available.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Prevent any seepage into the ground.
- **Information about storage in one common storage facility:** Store away from oxidizing agents.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
Store in a banded area.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the remaining constituent has no known exposure limits.

3710-84-7 N,N-diethylhydroxylamine	
TLV	Long-term value: 7.3 mg/m ³ , 2 ppm
110-91-8 morpholine	
PEL	Long-term value: 70 mg/m ³ , 20 ppm Skin
REL	Short-term value: 105 mg/m ³ , 30 ppm Long-term value: 70 mg/m ³ , 20 ppm Skin
TLV	Long-term value: 71 mg/m ³ , 20 ppm Skin
108-91-8 Cyclohexylamine	
REL	Long-term value: 40 mg/m ³ , 10 ppm
TLV	Long-term value: 41 mg/m ³ , 10 ppm

- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
Select PPE appropriate for the operations taking place taking into account the product properties.
- **General protective and hygienic measures:**
Do not breath dust
Do not eat, drink, smoke or sniff while working.
Take note of assigned Workplace Exposure Limits.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.

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Avoid contact with the eyes and skin.

Pregnant women should strictly avoid inhalation or skin contact.

A safe system of work must be formulated and followed to ensure that workers who may be pregnant or breastfeeding do not come into direct contact with the product.

· **Breathing equipment:**

Use suitable respiratory protective device in case of insufficient ventilation.

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

If respiratory protection is required, institute a complete respiratory protection program including selection, fit testing, training, maintenance and inspection.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

· **Body protection:**

Impervious protective clothing

Body protection must be chosen depending on product properties, activity and possible exposure.

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

· Form:	Solid
· Color:	Whitish
· Odor:	Amine-like
· Odor threshold:	Not determined.

· **pH-value (40 g/l) at 20 °C (68 °F):** 10.5

· **Change in condition**

· Melting point/Melting range:	Undetermined.
· Boiling point/Boiling range:	Undetermined.

· **Flash point:** >93 °C (>199.4 °F)

· **Flammability (solid, gaseous):** Not determined.

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Explosion limits:**

· **Lower:** Not determined.

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Upper:	Not determined.
· Vapor pressure:	Not applicable.
· Density at 20 °C (68 °F):	1.2 g/cm ³ (10.014 lbs/gal)
· Relative density	Not determined.
· Vapor density	Not applicable.
· Evaporation rate	Not applicable.
· Solubility in / Miscibility with Water:	Soluble.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not applicable.
Kinematic:	Not applicable.
· Other information	NOTE: The physical data presented above are typical values and should not be construed as a specification.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used and stored according to specifications.
- **Possibility of hazardous reactions**
The product is a strong base, it reacts violently with acid and is corrosive. Reacts violently with strong oxidants causing fire hazard.
Reaction with nitrosating agents (e.g. nitrites, nitrous acid, nitrous gases) can release cancerogenic nitrosamines.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:**
Strong oxidising agents.
Strong acids.
Nitrosating agents.
- **Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Nitrogen oxides (NO_x)
Nitriles, Cyanides

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Caustic effect on skin and mucous membranes.
- **on the eye:**
Strong caustic effect.
Strong irritant with the danger of severe eye injury.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Harmful
Corrosive
Irritant
Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.
ROUTES OF EXPOSURE: The component substances can variously be absorbed into the body by inhalation, through the skin and by ingestion.
EFFECTS OF SHORT-TERM EXPOSURE: The product is corrosive to the eyes, the skin and the respiratory

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tract. Corrosive on ingestion.

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

110-91-8 | morpholine

3

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability** The organic portion of the product is biodegradable.

- **Behavior in environmental systems:**

- **Bioaccumulative potential** Product is not expected to bioaccumulate.

- **Mobility in soil** No further relevant information available.

- **Additional ecological information:**

- **General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**

- **Recommendation:**

Recommended Hierarchy of Controls:

- Minimise waste;

- Reuse if not contaminated;

- Recycle, if possible; or

- Safe disposal (if all else fails).

Contact waste processors for recycling information.

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.

- **Uncleaned packagings:**

- **Recommendation:**

Disposal must be made according to official regulations.

Container remains hazardous when empty. Continue to observe all precautions.

Containers, even those that are "empty," may contain residues that can develop flammable and/or hazardous vapours upon heating. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.

- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

- **UN-Number**

- **DOT, ADR, IMDG, IATA**

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· UN proper shipping name · DOT	Corrosive solid, basic, organic, n.o.s. (Morpholine, Cyclohexylamine)
· ADR	3263 Corrosive solid, basic, organic, n.o.s. (Morpholine, Cyclohexylamine)
· IMDG, IATA	CORROSIVE SOLID, BASIC, ORGANIC, N.O.S. (MORPHOLINE, CYCLOHEXYLAMINE)
· Transport hazard class(es) · DOT	
	
· Class · Label	8 Corrosive substances 8
· ADR, IMDG, IATA	
	
· Class · Label	8 Corrosive substances 8
· Packing group · DOT, ADR, IMDG, IATA	II
· Environmental hazards:	Not applicable.
· Special precautions for user · Hazard identification number (Kemler code): · EMS Number: · Segregation groups · Stowage Category · Segregation Code	Warning: Corrosive substances 88 F-A,S-B Alkalis B SG35 Stow "separated from" SGG1-acids
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	Not dangerous according to the above specifications.
· ADR · Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 g Maximum net quantity per outer packaging: 500 g
· IMDG · Limited quantities (LQ) · Excepted quantities (EQ)	0 Code: E0 Not permitted as Excepted Quantity
· UN "Model Regulation":	UN 3263 CORROSIVE SOLID, BASIC, ORGANIC, N.O.S. (MORPHOLINE, CYCLOHEXYLAMINE), 8, II

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.

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· **Sara**· **Section 355 (extremely hazardous substances):**

108-91-8 Cyclohexylamine

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Proposition 65**· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenicity categories**· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value)**

108-91-8 Cyclohexylamine

A4

110-91-8 morpholine

A4

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms** GHS05, GHS07, GHS08· **Signal word** Danger· **Hazard-determining components of labeling:**

N,N-diethylhydroxylamine

morpholine

Cyclohexylamine

· **Hazard statements**

Harmful if swallowed or if inhaled.

Causes severe skin burns and eye damage.

Suspected of damaging fertility or the unborn child.

May cause respiratory irritation.

· **Precautionary statements**

Do not handle until all safety precautions have been read and understood.

Do not breathe dust.

Do not eat, drink or smoke when using this product.

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin: Wash with plenty of water.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Contact:**

· **Date of preparation / last revision** 11/29/2021 / -

· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Repr. 2: Reproductive toxicity – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3